

# **INSTRUCTION MANUAL**



# Solder Pot Cartridge Stand

Ref. CT-SA



# **Packing List**

The following items should be included:

Solder Pot Cartridge stand 1 unit Ref. CT-SA



Handle & Cartridge are not included









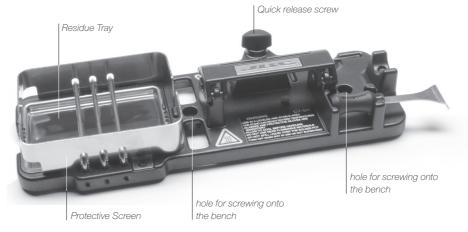
**Allen key Ø 2 mm** ...... 1 unit Ref. 0916030





Ref. CT-SA

#### **Features**



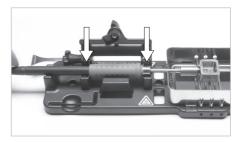
## Operation

The CT-SA Solder Pot Cartridge Stand holds the handle **T245** or **T470** with the **Solder Pot Cartridge** to avoid it tipping over accidentally. Find the cartridges availables in www.jbctools.com As a safety precaution, before placing the handle, make sure the station is off and the tin is cold.

1. Unlock the screw and open the holder.



**2.** Place the handle with the cartridge. Be careful to position it correctly.





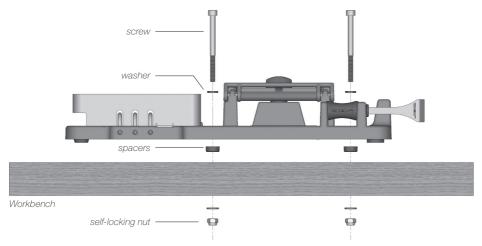
**3.** Once in place, lock the screw and connect the handle to the stand or the converter (Ref. CHB-A).



- Do not melt "Cored Flux solder".
- S Recommended temperatures for fine wires (up to AWG 24 aprox) and lead free solder is 300°C. For thicker wires, increase the temperature as necessary, but always the minimum possible.



# Fixing the CT-SA



The screws, washers and the self-locking nuts are not included

To fix the CT-SA in place, put the spacers (Ref. 0014899) between the stand and the workbench. This means you protect the stand's rubber feet from wear and tear.

Use screws (we recommend M4) and assemble washers and self-locking nuts. Once fixed in place, check that the stand is stable and leveled.

# **Spatulas**

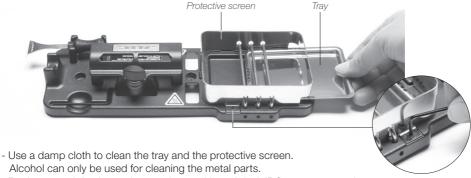
Use the spatula to eliminate the dross (Oxide and other contaminants that form on the surface of molten solder)





#### Maintenance

Allow to cool before carrying out maintenance or storage. Always unplug the handle from the station and remove it from the stand.



- Replace any defective or damaged parts. Use original JBC spare parts only.
- Repairs should only be performed by a JBC authorized technical service.

### Safety



It is imperative to follow safety guidelines to prevent electric shock, injury, fire or explosion.

- Do not use the appliance for any purpose other than to hold the solder pot. It is not a tool stand.
- Do not use the equipment in environments with risk of fire or explosion.
- Allow to cool before handling.
- Before inserting the cartridge, turn off the station. If T470 is used, insert the cartridge and tighten the screw.
- Use on a level and stable surface.
- The stand can reach extreme temperatures. Glasses and protective gloves are recommended.
- Do not melt "Cored Flux solder".
- Do not leave the appliance unattended when it is on. Turn off when not in use or not supervised.
- Do not use next to flamable materials. Do not spill liquid into the solder pot.
- Utmost care must be taken with liquid tin waste which can cause severe burns.
- Keep your workplace clean and tidy.
- Be careful with the fumes produced when soldering. The use of fume extractors is recommended.
- This appliance can be used by children aged from 8 years and above and persons with reduced physical, sensory or mental capabilities or lack of experience and knowledge if they have been given supervision or instruction concerning use of the appliance in a safe way and understand the hazards involved. Children must not play with the appliance. Cleaning and user maintenance must not be carried out by children without supervision.
- Maintenance must not be carried out by children unless supervised.



# **Exploded View**

# Ref. CT-SA Solder Pot Cartridge Stand

| SPARE PARTS         |         |
|---------------------|---------|
| CT-SA:              |         |
| - LIFTERS           | 0014899 |
| - ALLEN KEY Ø2MM    | 0916030 |
| - TRAY              | 0016749 |
| - KNOB              | 0015841 |
| - PROTECTIVE SCREEN | 0017629 |



# **Specifications**

- Weight: 1,00 kg. (2.20 lb)

- Dimensions: 50 x 246 x 92 mm (1.97 x 9.69 x 3.62 in)

Complies with CE standards.

ESD protected housing "skin effect".



#### Warranty

JBC's 2 year warranty covers this equipment against all manufacturing defects, including the replacement of defective parts and labour. Warranty does not cover product wear or misuse. In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased.



This product should not be thrown in the garbage. In accordance with the European directive 2002/96/EC, electronic equipment at the end of its life must be collected and returned to an authorized recycling facility.



