



# **Stations Guide**

Believe in innovation, enjoy the power

### A global organization at your service

JBC is a global company with a distributor network spanning 5 continents that guarantees a solid commercial organization with quick and efficient service.

### The power of experience

More than 90 years of experience have placed JBC at the technological forefront of tools for soldering and rework operations in electronics. Innovation, efficiency and reliability are the key features of a wide range of products which have been designed to satisfy the most demanding requirements of professionals.

### High technology, superior quality

Product perfection is one of the main objectives of JBC's improvement and development program. The R&D department has created the most innovative soldering technologies, which JBC is proud to present in this catalogue.



All JBC products comply with CE standards and ESD recommendations.



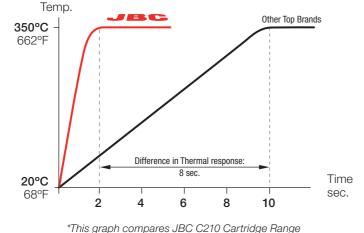
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# Most Efficient Soldering System

## JBC Exclusive Heating System

JBC Stations work with JBC Exclusive Heating System, which recovers tip temperature extremely quickly. This increases work efficiency and allows the user to work with lower temperatures.

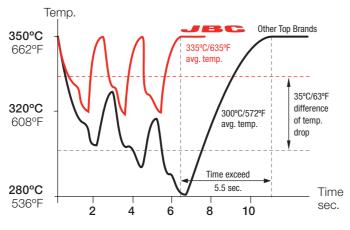
350°C/662°F in 2 seconds



to other top brand cartridges with similar features







Tips with JBC technology only drop 30°C (54°F) where others drop as much as 70°C (126°F)

## **Intelligent** Heat Management

Thanks to automatic detection of the tool in the stand, JBC Soldering and Rework Stations allow the tools to enter into Sleep and Hibernation Modes when not being used. As a result, tip life lasts up to 5 times longer.

### Sleep Mode

Sleep Mode automatically lowers tip temperature below the solder melting point when the tool rests in the stand.

It prevents the dissolution of the tip iron coating into molten solder.

### **Hibernation Mode**

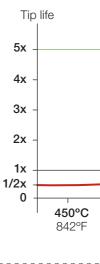
After a configurable period of tool inactivity in the stand, the tool enters into Hibernation Mode.

It cuts off the power supply making the tip reach room temperature thus preventing oxidation and saving energy.

### Longer Tip life

Tip life increases exponentially by using lower temperatures as shown. Using Sleep Mode, the temperature is further reduced, which multiplies tip life by 5.

Temp work temp. sleep temp. Work room temp.

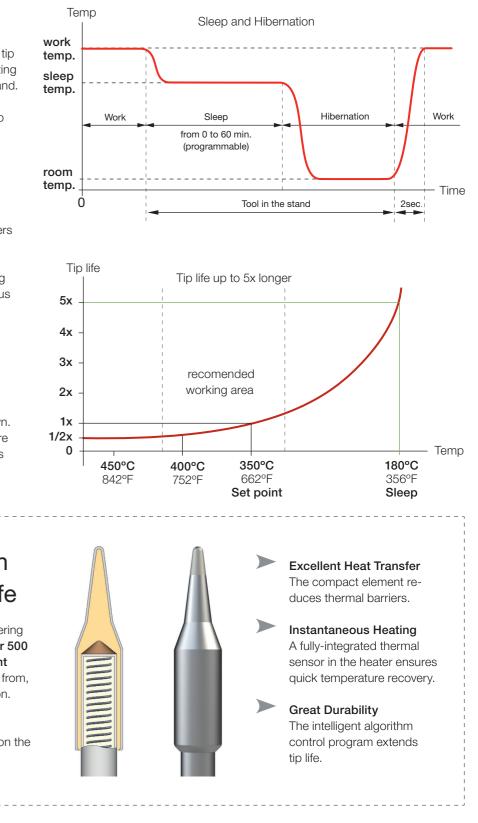


## Cartridges with extended tip life

The essential part of the soldering iron is the tip so JBC has over 500 cartridge models of different shapes and sizes to choose from, depending on each application.

JBC has developed the most advanced technology based on the following principles:





# **Compact** Stations

Everything you need in minimum footprint

#### All in One Fach unit meant for a Control Unit + Stand + Cleaning specific purpose Work position JBC stations are designed to suit the user's work position. Tool Quick Cartridge Stand and Cable Collector are Extractor and easily adjustable. Holder Intelligent Save time and increase Heat Managament productivity by using **Quick Cartridge** The stations incorporate Extractor, which the Sleep & Hibernation facilitates fast and safe Modes that lower tip temperature when the use of different cartridge geometries. tool is placed in the Tool Stand. As a result, JBC's Cartridge Holder allow to store up to four tip life lasts up to 5 times cartridges. longer than other brands. Communication station-PC Sor J i The incorporation of a USB Connector on all stations and control units allows you to manage your job remotely from a PC. The most innovative technology to take your work beyond the station. Now with the new accessible and replaceable Earth Fuse. Intuitive Menu and Interface Fast and easy configuration of the station thanks to the 7-key keypad. User-

Friendly Menu allows you to personalize over 20 parameters to help manage the soldering process. Set temperature limits, check usage counters, lock the station with a PIN or program Sleep & Hibernation Modes.



### Tip Cleaning System

Compact Stations feature a tip cleaner with **antisplash rubber** to prevent splashing of solder particles and maintain the work area clean. The most **complete Cleaning System** allows you to choose from three safe methods according to your needs: metallic wool, sponge or metal brush. The integrated wiper also allows you to remove excess solder from the tip single-handedly.

### Soldering

#### CDS Precision Soldering Station

This station is ideal when working on populated PCBs or under a magnifying glass. It includes **T210** Precision Handle.

#### CDB Soldering Station

This station is suitable for both SMD or THT components. It includes **T245** General Purpose Handle.



### Rework

### CDP

#### Micro Tweezers Soldering Station

The best solution for soldering and rework of SMD such as chips, small/ medium SOP components and dual line components. It includes **AM120** Adjustable Micro Tweezers.





#### CDA Solder Feed Station

The perfect station for applications requiring a free hand to solder wire, connectors, transformers or THT components. It includes **AP250** Solder Feed Iron.



#### CDD Desoldering Station

The perfect station for precision desoldering jobs of THT components and SMD pad cleaning. It includes **DS360** Micro Desoldering Iron.



# Soldering Assistant

Improve your soldering quality in real time

Measure energy of each Analyze manual soldering joint soldering processes

### Soldering Assistant helps to improve soldering abilities

JBC innovates CDE Stations with Soldering Assistant, the first system that measures the delivered energy during the soldering process.

The system compares all new technical soldering joints to the pre-stored soldering joint. This function gives feedback to the operator, showing two different colors - red and green- along with a percentage to qualify the soldering process.

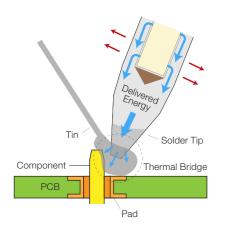
Soldering Assistant is the solution to optimize repetitive soldering processes, **improving your soldering** production line with greater quality and control.

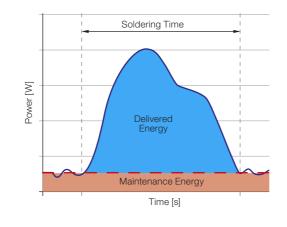
Furthermore, this system makes this station perfect for operators with little experience.

19:29	Ok to reset soldering Ref. —									
20 -				95%	355					
16 -				5570	- 350					
12 -			+		- 345					
8 –	$\nearrow$				340					
4 –					- 335					
W%				0.5s/div	°C					
350 °°		C245907	Ref.							
		Time	2.3s	2.4s						
Sel. temp. 350°C			Energy	14W⋅s	13W∙s					
Operator feedback										
- Blue Solde	line: ering Refe	rence	White Curre	nt soldering	Red line: Temperatur					

### Energy of the soldering process

The measurement of the energy delivered by the soldering process and the time needed to do so, is what allows the station to indicate whether two soldering joints are equal or not.



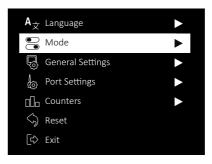


Soldering Assistant allows analyzing manual soldering processes and obtaining a qualification of these by comparing the soldering joints one by one.

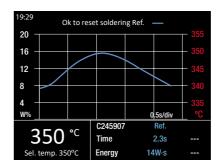
The station identifies when a soldering joint is performed, records the power delivered in each instant and measures the energy supplied.

### How do we achieve a quality solder joint?

### 1. Configuration



### **3.** Soldering reference



### **Station Range**

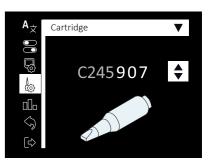
#### CDES **Precision Soldering-Assistant Station**

The ideal tool when working on populated PCBs or under the magnifying glass. It includes **T210** Precision Handle.





2. Choose cartridge



### 4. Practice

19:29	Ok to reset soldering Ref. —									
20 -					95%	355				
16 -					0070	- 350				
12 -						- 345				
8 -						- 340				
4 -						- 335				
¥ W%					0.5s/div	°C				
<b>350</b> ℃		C245907		Ref.						
		Time	2.3s		2.4s					
Sel. temp. 350°C			Energy		4W∙s	13W·s				

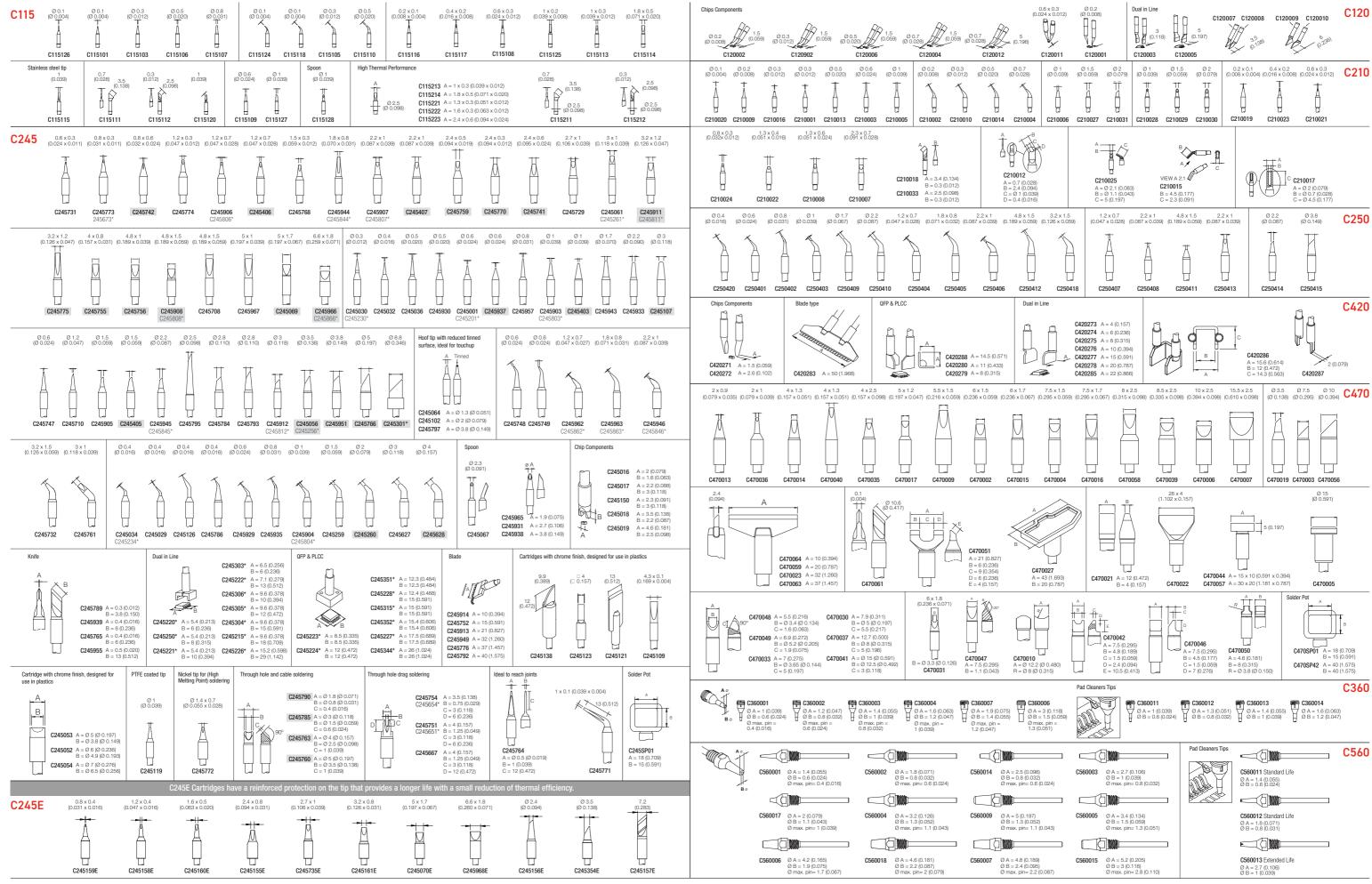
#### CDEB Soldering-Assistant Station

Perfect for both SMD components and for jobs with high power requirements. It includes T245 General Purpose Handle.



## **Cartridge** Map

### Over **500** Cartridges & **Customized** models See the **full range** on our website



C000000 High Thermal Efficiency Cartridges: These are characterised by their optimised tip geometries which achieve improved thermal efficiencies of up to 40%. r than normal cartridges for easier access to difficult-to-reach joint: ridges are 20mm longe



# Modular System

Set up your personalized station according to your soldering or rework needs

Stackable modules save work space

Fully compatible tools with all control units

Easy-to-use menu helps work more efficiently

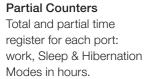


Customizable Station Personalize the parameters according to your work.



#### **Graphics** Real time visualization of

tip temperature and power delivered to the solder joint during soldering process.





Communication Station-PC Update station software, manage your stations via PC or export graphics.



Peripherals Connect station ports to pedals and modules: desoldering pump, nitrogen flow regulator,...



Robot Automate the soldering process and manage the station via robot.



Tools Presets The station detects the tool and applies the parameters chosen by the operator.



## Tip Cleaning Systems



#### CLU Senior Tip Cleaner

CLU Tip Cleaner cleans the tip in less than 1 second providing a thorough and gentle tip cleaning. It features two working modes: Sensor and Continuous, and it is designed to keep the work area free of Foreign Object Debris (FOD).



TFT screen



### Modular System Map

Display different **ports** in use





#### CLM Manual Tip Cleaner

A complete cleaning system with splashguard and antisplash membrane to keep the work area clean and free of solder particles.

# **Premium Stations**

Different solutions based on the JBC Modular System specifically designed for different soldering and rework processes

### Nano Stations

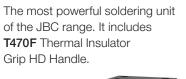
### NAN 2-Tool Nano Soldering Station

The best solution for soldering SMD requiring the highest precision. It includes two NT115 Nano Handles.

### **Heavy Duty Stations**

### HD

Heavy Duty Station





#### NAS 2-Tool Nano Rework Station

The best solution for rework SMD requiring the highest precision. It includes **NT115** Nano Handle and **AN115** Adjustable Nano Tweezers.

### HDP

Heavy Duty Tweezer Station

Designed to reduce the soldering time in applications that requires a large amount of heatspan. It includes two **HDU** Control Units and **HT470** Heavy Duty Thermal Tweezers.



### **Auto Feeders**

### AL

Auto-Feed Soldering Station

The ideal solution for soldering process requiring a free hand. The station feeds precisely the programmed amount of wire by pressing a button. It includes **AL250** Auto-Feed Iron.

#### SF Automatic Solder Feeder Station

Allowed to feed solder wire automatically from any position. It has three working modes: continuous, discontinuous and program mode. It includes the ergonomic **SF280** Automatic Solder Feeder and **GSF10V** Guide Kit.



### Rework

#### DDS 2-Tool DDU Desoldering Station

DDS Station is a complete solution to rework circuits with **T245** General Purpose Handle and **DR560** Desoldering Iron.

**DDU** Control Unit manages up to **two tools** simultaneously and is fully compatible with 10 different JBC tools.

### DDP

#### 2-Tool DDU Precision Station

DDP Precision Station is a perfect solution for fast and precise SMD rework of chip components and small outline ICs.

This rework station comes with **T210** Precision Handle and **AM120** Adjustable Micro Tweezers.

**DDU** Control Unit manages up to **two tools** simultaneously and is fully compatible with 10 different JBC tools.

#### DMS

#### 4-Tool DMU Rework Station

DMS Station is a complete solution to rework circuits with **T245** General Purpose Handle and **DR560** Desoldering Iron.

**DMU** Control Unit manages up to **four tools** simultaneously and is fully compatible with 10 different JBC tools.











#### DMP 4-Tool DMU Precision Rework & **Desoldering Station**

DMP Station is a complete solution to rework circuits with **T245** General Purpose Handle, DR560 Desoldering Iron, T210 Precision Handle and AM120 Adjustable Micro Tweezers.

DMU manages up to four tools simultaneously and is fullycompatible with 10 different JBC tools.



350

### **Complete Rework Station**

### RMS

**Complete Rework Station** 

The quickest and safest solution to solder and rework all kinds of SMDs. It consists of stackable modules and all the necessary tools and accessories to make soldering job easier, including DR560 Desoldering Iron, T245 General Purpose Handle and JTT Heater Hose Set.

**DDU** Control Unit manages up to two tools simultaneously and is fully compatible with 10 different JBC tools.

#### SRS

SMD Rework System

SRS SMD Rework System provides full control over SMD rework processes.

JT Hot Air Station controls the rework task using temperature and air flow profiles.

**RWS** Rework Arm supports the **JTT** Heater Hose Set, allowing handsfree operation.

PHSK Small Preheater Set comes with PHS Small Preheater and PSS Small PCB Support.

A variety of Protectors, Extractors and Tripods are included.



### Preheaters



Nano Preheater Set Small Preheater Set

### Hot Air Stations

#### JNA **High-Precision Hot Air Station**

#### TE Precision Hot Air Station

The only Hot Air Station to rework, position and remove SMDs whithout affecting nearby components. It includes NH High-Precision Heater Hose Set and **T260** Pick & Place Handle.



## Wire Stripper Stations

Specially designed for stripping high-temperature wire insulations made of thermostable materials.

WSB

### WSS

High-Temperature Precision Wire Stripper Station

#### High-Temperature Wire Stripper Station

This station includes WS140 High-Temperature Precision Wire Stripper Tweezers.

This station includes WS440 High-Temperature Wire Stripper Tweezers.



Large Preheater Set

**XL** Preheater Set

#### JT Hot Air Station

Precision Hot Air Station capable of reworking small and medium SMDs. It includes TET Precision Hose Set.

A high powered Hot Air Station capable of reworking all types of SMDs. It includes the **JTT** Heater Hose Set.





