# **Packing List**



### **INSTRUCTION MANUAL**



Sealing Plug for B.100 & B.500 Tools ...... 1 set

Each set contains 10 plugs

Ref. 0032717

OB4000 sealing plugs work exclusively with B.100 and B.500 tools.

They prevent undesirable flux vapors or particles from entering the tool and its usage is highly recommended.

⚠ If the sealing plug is not used, this can lead to incorrect cartridge contact and may render the tool unusable.



OB4000

Sealing Plug for B.100 & B.500 Tools

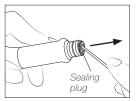




## Replacing the Sealing Plug

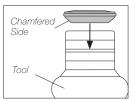
**Important:** Check the condition of the plug periodically and replace it as soon as wear or cracking is detected.

#### Removing Sealing Plug



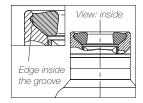
Introduce a small shaft or screwdriver, not deeper than 8 mm, lift and pull the worn sealing plug out. Never use a cartridge to do this operation.

### Mounting Position



**Note:** To insert the new sealing plug, the chamfered side must be positioned towards the tool.

#### Inserting Sealing Plug



Push the sealing plug inside the tool until the sealing plug and tool bushing edges are aligned. The edge of the plug then sits in the inner groove of the tool bushing.