

JBC

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INSTRUCTION MANUAL



HT420

Thermal Tweezers

This manual corresponds to the following reference:

HT420-A

Packing list

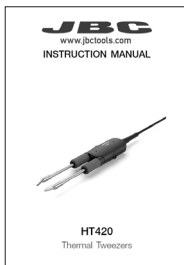
The following items should be included:



Thermal Tweezers 1 unit
Ref. HT420-A



Screw Driver 1 unit
Ref. 0023074



Manual 1 unit
Ref.: 0030512

Features

DI, DDE, DME*
Control Unit



HDTS*
Stand for HT470
Heavy Duty Thermal
Tweezers



0011283*
Stand Cable

C420*
Cartridges



HT420
Thermal Tweezers

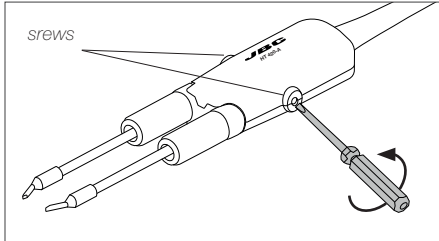


**not included*

Changing Cartridges

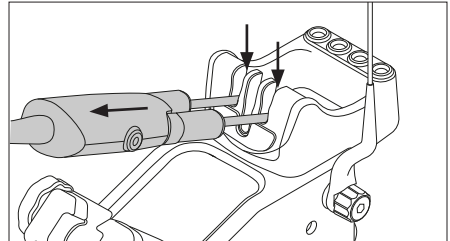
⚠ For a safe cartridge exchange, unplug the tool or turn the station off.

1. Unlocking



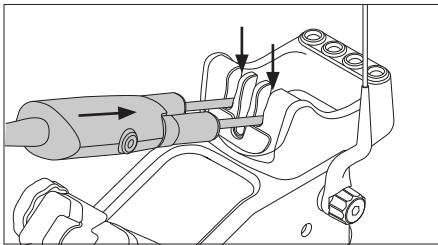
Unlock the cartridge fixing screws.

2. Removing



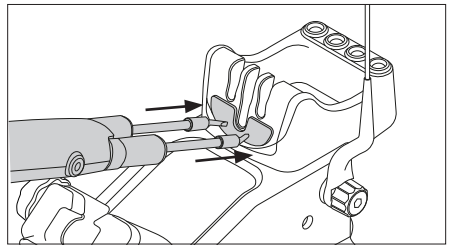
Place the cartridges in the two outer grooves and pull the tweezers to remove the cartridges from the tool.

3. Changing



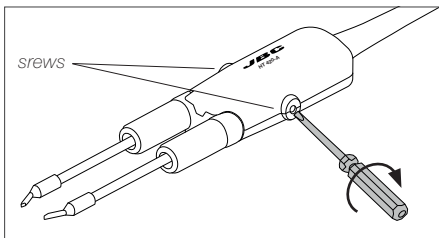
Once the previous cartridges are removed from the stand, insert the new cartridges into the two outer grooves. Position the tweezers over the cartridges and press it onto them.

4. Inserting



Remove the tweezers, press the tips against the cartridge exchanger and make sure that the cartridges are inserted correctly.

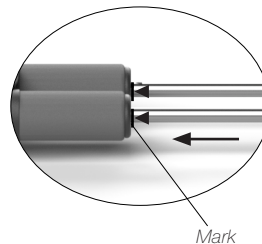
5. Locking



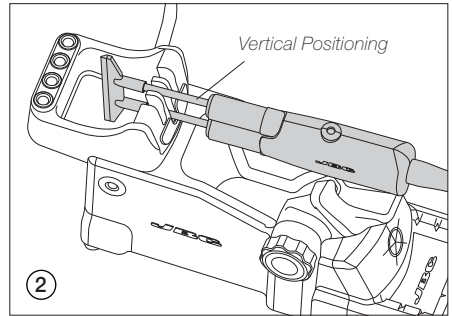
Finally lock both cartridge fixing screws.

Important

It is essential to insert the cartridges as far as the mark for a proper connection.



Tweezers Positioning



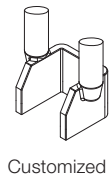
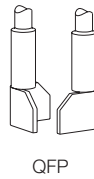
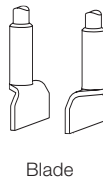
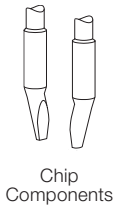
The tweezers position in the stand is shown in the image (1).

Note:

When using the customized cartridges like ref. C420283 or ref. C420286, place the tweezers vertically, as shown in the image (2).

Compatible Cartridges

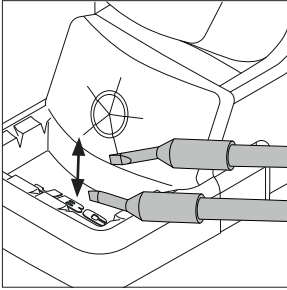
Heavy Duty Thermal Tweezers **HT420** workS with **C420** cartridges. Find the model that best suits your soldering needs at www.jbctools.com.



Wiper

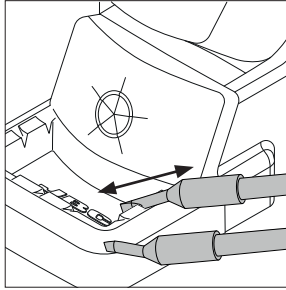
The integrated wiper offers different ways to clean the cartridge tips.

Tapping



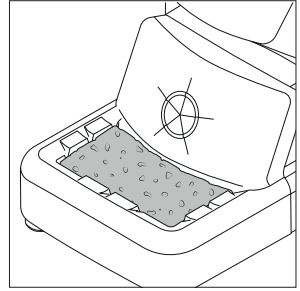
Tap gently to remove excess solder.

Wiping



Use the slots to remove the remaining particles.

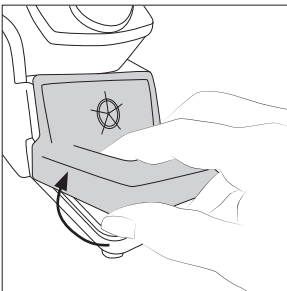
Sponge



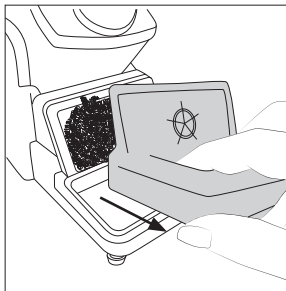
The softest cleaning method. Keep the sponge damp with distilled water when working to avoid tip wear.

Wiper and Brass Wool Replacement

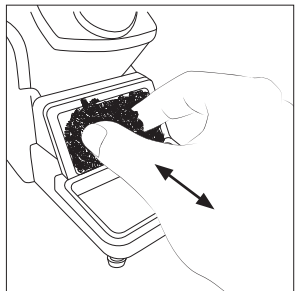
The wiper and brass wool can easily be removed for cleaning or replacement when they are worn.



Lift the wiper at its front edge.



Remove the wiper by pulling it out.



Replace the brass wool with a new one when it is worn out. Place the wiper back or replace them if desired.

Maintenance

- Use a damp cloth to clean the tool. Alcohol can be used only when cleaning metal parts.
- Check periodically that the metal parts of the tool/stand are clean so that the station can check the tool's status.
- Periodically check all cables.
- Replace any defective or damaged parts. Use original JBC spare parts only.
- Repairs should only be performed by a JBC authorized technical service.

Safety



It is imperative to follow safety guidelines to prevent electric shock, injury, fire or explosion.

- Do not use the device for any purpose other than soldering or rework. Incorrect use may cause a fire.
- The station power cord must be plugged into approved bases. Be sure that it is properly grounded before use. When unplugging it, hold the plug, not the wire.
- Do not work on electrically live parts.
- The tool should be placed in the stand when not in use in order to activate the sleep mode. The soldering tip or nozzle, the metal part of the tool and the stand may still be hot even when the station is turned off. Handle with care, including when adjusting the stand position.
- Do not leave the appliance unattended when it is on.
- Do not cover the ventilation grills. Heat can cause inflammable products to ignite.
- Avoid flux coming into contact with skin or eyes to prevent irritation.
- Be careful with the fumes produced when soldering.
- Keep your workplace clean and tidy. Wear appropriate protection glasses and gloves when working to avoid personal harm.
- Utmost care must be taken with liquid tin waste which can cause burns.
- This can be used by children over the age of eight and also persons with reduced physical, sensory or mental capabilities or lack of experience provided that they have been given adequate supervision or instruction concerning the use of the appliance and understand the hazards involved. Children must not play with the appliance.
- Maintenance must not be carried out by children unless supervised.

Specifications

HT420

Thermal Tweezers

Ref.: HT420-A

- Max. Power per Cartridge: 80 W
- Cable Length: 1.3 m / 51.2 in

- Total Net Weight: 110 g / 0.243 lb
- Package Dimensions/Weight: 277 x 73 x 50 mm / 175 g
(L x W x H) 10.91 x 2.87 x 1.97 in / 0.386 lb

Complies with CE standard
ESD Safe

JBC

Warranty

JBC's 2 year warranty covers this equipment against all manufacturing defects, including the replacement of defective parts and labour.

Warranty does not cover product wear or misuse.

In order for the warranty to be valid, equipment must be returned, postage paid, to the dealer where it was purchased.



This product should not be thrown in the garbage.

In accordance with the European directive 2012/19/EU, electronic equipment at the end of its life must be collected and returned to an authorized recycling facility.



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