

Automatic Feeding Stations

Model references: SF

Error num.	Displayed message	Solution
1	WARNING #1 Check if the tin is loaded. If it is, contact with JBC. If it isn't, execute the "Tin Reload Process" in Main Menu	Add tin wire using the function "Tin Reload Process" from the main menu. Undo the possible obstruction.

If problem not solved, contact us:

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Model references: AL

Error num.	Displayed message	Solution
1	ERROR SHORTCIRCUIT	Replace the cartridge and/or the tool.
2	NO CARTRIDGE/TOOL	Replace the tool.
3	ERROR WRONG TOOL	Make sure it is compatible with the station.
4	WARNING OVERLOAD	Unit is overheated
5	SYSTEM STOPPED BY OVERLOAD	Switch off and wait to cool down before new operation. Consider working with a more powerful equipment as HDE Heavy Duty station.
6	ERROR TEMP.SENSOR S	Restart the station.

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Model references: ALE

Error num.	Displayed message	Solution
1	WARNING #1 Shortcircuit. Check the tool.	Replace the cartridge and/or tool.
2	WARNING #2 Open circuit. Check the tool.	
3	WARNING #3 No accepted tool.	Replace the tool. Make sure it is compatible with the station.
4	WARNING #4 Tool detection error. Check the tool.	
6	WARNING #6 Current use overloading unit. Continued use will cause system to stop.	Turn off the station until it is cool.
	STOP #6 Due to overload wait for unit to cool, JBC recommends HD station to get more power.	
7	WARNING #7 Shortcircuit. Check the tool.	Replace the cartridge and reset the station.
10	WARNING #10 Current use overloading unit. Continued use will cause system to stop.	Turn off the station until it is cool.
	STOP #10 Due to overload wait for unit to cool, JBC recommends HD station to get more power.	
11	STOP #11 Error sensor temperature transformer. Reset the station. If not solved, contact with the technical service.	Restart the station.
12	STOP #12 Memory error. Reset the station. If not solved, contact with the technical service.	
13	STOP #13 Mains frequency error. Reset the station. If not solved, contact with the technical service.	Make sure the station is connected to a 50/60 Hz power source without interference and restart the station.
14	STOP #14 Incorrect system startup. Reset the station. If not solved, contact with the technical service.	Restart the station.
	STOP #14 Update firmware error. Contact with the technical service.	
15	STOP #15 Incorrect system startup. Reset the station. If not solved, contact with the technical service.	
16	WARNING #16 Earthing fuse is blown. Replace the damaged fuse by a new one.	Replace the blown earth fuse for a new one.
	STOP #16 Earthing fuse is blown. Replace the damaged fuse by a new one. You can press "OK" to continue working, but be aware that the tip to ground resistance would not meet the specifications in that case.	

20 STOP #20 Check if the tin is loaded. If it is, contact with JBC. If it is not, execute the "Tin Reload Process" in the feeder settings submenu. You can press "OK" to continue working, but be aware that tin feeder could be blocked.	Add tin wire using the function "Tin Reload Process" from the main menu. Undo the possible obstruction.
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