



# **Station Guide**

Believe in innovation, enjoy the power

## A global organization at your service

JBC is a global company with a distributor network spanning 5 continents that guarantees a solid commercial organization with quick and efficient service.

#### The power of experience

More than 90 years of experience have placed JBC at the technological forefront of tools for soldering and rework operations in electronics. Innovation, efficiency and reliability are the key features of a wide range of products which have been designed to satisfy the most demanding requirements of professionals.

High technology, superior quality Product perfection is one of the main objectives of JBC's improvement and development program. The R&D department has created the most innovative soldering technologies, which JBC is proud to present in this catalogue.

### CE ESD safe

All JBC products comply with CE standards and ESD recommendations.

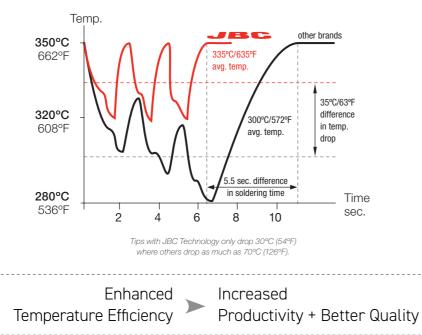


## **JBC** Technology

### Most Efficient Soldering System

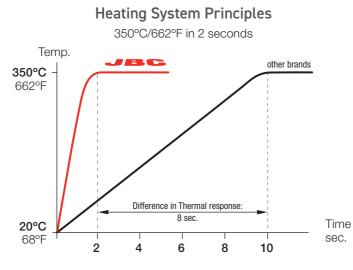
JBC Stations work with JBC Most Efficient Soldering System, which **recovers tip temperature extremely quickly**. This increases work efficiency and allows the user to work with lower temperatures.

Efficient Temperature Control Comparative process of 3 solder joints



### Productivity

Short tip-to-sensor distance ensures extremely quick temperature recovery and an **accurate control**.

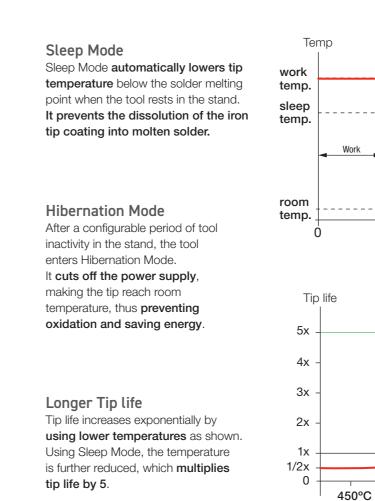


This graph compares JBC C210 Cartridge Range to the equivalent cartridges of the best competitor.

### Intelligent Heat Management

Thanks to automatic detection of the tool in the stand, JBC Soldering & Rework Stations allow the tools to enter **Sleep & Hibernation Modes** when not being used. As a result, tip life lasts up to 5 times longer.

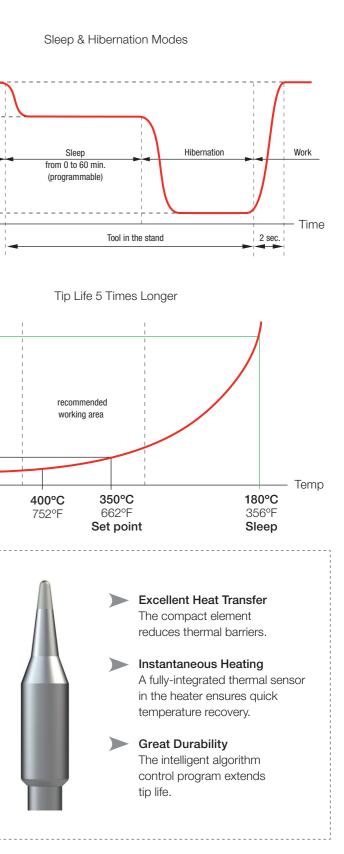
842°F



Cartridges with long life & extended tip life

The essential part of the soldering iron is the tip. Therefore, JBC has **over 500 cartridge models of different shapes and sizes** to choose from, depending on each application. JBC has developed the most advanced technology based on the following principles:





## **B**-**IRON** Stations

All the power and control in a revolutionary Battery-Powered System



#### Improve & optimize your soldering quality By using B-IRON App, you can configure and control the system. Alternatively, use your own device. You can download the APP from:



#### Cartridge Exchanger & Holder

The Quick Cartridge Exchanger System avoids damage of the tips and allows you to have the cartidges ready for exchange.

#### **Battery-Powered** System

Charging your B·IRON is effortless thanks to its charger integrated in the stand, which fully charges the tool while resting in Hibernation Mode, preventing tip oxidation.

### Safety Cap

The tool has a power safe mode that is activated by the use of the cap. If B-IRON remains idle for more than an hour, it shuts off automatically and can only be turned on again by placing it on its charging tool holder.

### New ways to explore and expand your possibilities

Revolutionize your soldering experience with an ergonomic iron designed to provide unique freedom in usage and versatile functionality for an optimized performance.

## B-100 100 SMD Soldering joints Lightweight 35 gr Application LAB & individual jobs

### **Battery-Powered Stations**



#### B-IRON 100 Light Battery-Powered Soldering Station Specially designed for R&D and individual jobs.

Tool weight: 35gr Output peak power: 24W



### **B·IRON 500**

Battery-Powered Soldering Station Specially designed for electronics production and intensive jobs.

Tool weight: 75gr Output peak power: 24W

Tools are designed to perfectly lie in the operator's hand, making the soldering process even more comfortable.





Production & intensive work





#### **B**·IRON DUAL 500 **Dual Battery-Powered** Soldering Station Allows continuous work in mass production.

Tool weight: 75gr Output peak power: 24W

# **Compact** Stations

A complete Soldering System

### Everything you need in a minimum footprint



Work position

the user's work position.

are easily adjustable.

S I

JBC Stations are designed to suit

Tool Holder and Cable Collector

**Quick Cartridge** Exchanger and Holder Save time and increase productivity by using Quick Cartridge Exchanger, which facilitates fast and safe use of different cartridge geometries. Cartridge Holder allows storing up to four cartridges.

Intuitive menu and interface Fast and easy station configuration. User-Friendly Menu allows you to personalize over 20 parameters to help manage the soldering process. Set temperature limits, check usage counters, lock the station with a PIN or program Sleep & Hibernation Modes.

### Tip Cleaning System

Compact Stations feature a tip cleaner with antisplash membrane to prevent splashing of solder particles and maintain the work area clean. The most complete **Tip Cleaning System** allows you to choose from three safe methods according to your needs: metallic wool, sponge or metal brush.

Each unit meant for a

specific purpose

Intelligent

Heat Managament The stations incorporate

Sleep & Hibernation

Modes, which lower tip temperature when the

tool is placed in the tool

JBC tips last up to 5

times longer than tips

holder. As a result.

of other brands.

Communication

The incorporation of a USB Connector on all stations

and control units allows you to

innovative technology

to take your work beyond the station.

manage your job remotely

from a PC. The most

Station-PC

### Soldering

#### CDN

**High-Precision Soldering Station** Designed for highest-precision jobs in any micro-soldering application, offering maximum control working under the microscope.

#### CDS/CDB

Precision/Soldering Station CDS is ideal when working on populated PCBs or under a magnifying glass. CDB is suitable for general electronics applications.





Rework

#### CP

Precision Rework Station Ideal for soldering and reworking SMT chip components, small/medium SOP and dual in-line components.

#### CS

**Desoldering Station** Ideal for desoldering small

pad cleaning.





#### CA

Manual-Feed Soldering Station Designed for those applications requiring a free hand. Ideal for soldering cables, connectors, etc.



### Soldering Assistant

THT components and SMD

### CDEB

Soldering-Assistant Station Improve your soldering quality while improving your skills.



## Modular System

Build your solution

Stackable modules save work space

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Station Customization Personalize the station parameters according to your application/needs.



Graphics In real time, visualize tip temperature and power delivered to the solder joint during the soldering process.

Fully-compatible tools with all control units ļ.....ļ

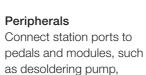


**Partial Counters** Register total and partial time for each port, such as work and Sleep & Hibernation Modes in hours.



Communication Station-PC Manage your stations remotely via PC, export graphics and update the software.

Display different ports in use



nitrogen flow regulator, etc.

Robot Automate the soldering process and manage the station via robot.



Easy-to-use menu helps work more efficiently



**Tool Presets** Set parameters for each tool to automatically apply them.

> Precision Handle Nitrogen TOOLS CARTRIDGES C245 C210 C210 Cartridges

T210

# C250 Cartridges

APS

AP250

Manual-Feed

Control Units





DI 1-Tool Control Unit DI Control Unit is designed for production and rework applications with low to medium thermal requirements.

#### DDE 2-Tool Control Unit DDE Control Unit has 2 ports with an output peak power of 150W per port, successfully carrying out the most demanding jobs.

Modular System Map

T245

Genera

T210N

ADS

CONTROL

UNITS

STANDS

DI 1-Tool Control Uni

MS

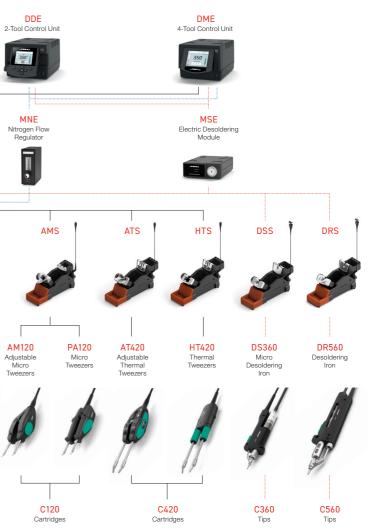
T245N

Nitrogen

C245

DNS







#### DME 4-Tool Control Unit

DME Control Unit operates with 4 JBC Tools simultaneously. DME provides you with extra applications: USB microscope, file storage, unit converter, etc.

## **Multi-tool** Stations

All-purpose solutions based on JBC Modular System

### 2-Tool DDE

#### DDPE

2-Tool Precision Rework Station This station provides a quick and secure method for reworking chip components and small outline ICs in SMD applications. It has a peak power of 150W per tool.

More than 40 long-life cartridges suitable for precision electronical production with the highest thermal efficiency.



2-Tool Rework Station This station presents an answer for fast and safe SMD rework of chip components and

small outline ICs. It has a peak power of 150W per tool.

MSE Electric Desoldering Module creates a vacuum peak at the startup in order to collect the solder before it cools down.

More than 150 cartridges & tips suitable for general-purpose electronical production with the highest thermal efficiency.

### 4-Tool DME

#### DMSE

2-Tool Rework Station

This station offers a solution for **both SMDs** and jobs with high-power requirements. Perfect for desoldering jobs of throughhole components and removing excess solder after SMD rework. It has a peak power of 150W per tool.

Its control unit provides you with extra applications: USB microscope, file storage, unit converter, etc.





#### DMPSE

#### 4-Tool Rework Station

DMPSE provides a solution for **reworking any SMD and task requiring high power**. It consists of two handles, a desoldering iron and precision tweezers to assist you in your work. It has a peak power of 150W per tool.

MSE Electric Desoldering Module creates a vacuum peak at the startup in order to collect the solder before it cools down. More than 190 cartridges & tips suitable for general-purpose electronical production with the highest thermal efficiency.



### DR

### 2-Tool DDE + Hot Air

#### RMSE

#### Complete Rework System

RMSE Complete Rework System is not only **the fastest but also the safest option for soldering and rework**, including the use of hot air. It is designed with stackable modules and comes with all essential accessories to streamline your tasks. Additionally, it features JTSE, a high-powered Hot Air Station capable of reworking various types of SMDs.



JTT & T260

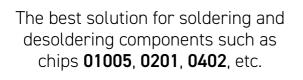


DR560 & T245

DR560 & T245

## **NANO** Stations

Designed for offering maximum control working under the magnifying glass



Nano Stations work with JBC Most Efficient Soldering System, which improves the soldering quality

#### NANE

2-Tool Soldering Station The best solution for soldering SMDs requiring the highest precision.

It has a peak power of 14W per tool and more than 30 different cartridge shapes.



NASE 2-Tool Rework Station The best solution for rework SMDs requiring the highest precision.

It has a peak power of 14W per tool and more than 30 different cartridge shapes.



## **High-Precision Hot Air Station**

Experience the versatility of JNA thanks to its capacity to rework a wide range of components

Rework SMDs on areas with minimal separation **without** affecting nearby components Rework a wide range of components using the new bent hot air cartridges

#### JNA

High-Precision Hot Air Station The perfect combination of the NH Handle and Hot Air Cartridges allows you to direct

and **Hot Air Cartridges** allows you to direct the heat onto the selected component. Thanks to its design and ergonomics, it enables you to work comfortably under a magnifying glass.



## **Hot Air Stations**

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The highest-quality contactless desoldering

Our range of tools allows you to repair all types of SMDs quickly and safely

#### TESE

Precision Hot Air Station Precision hot air station capable of reworking small and medium SMDs. It has a peak power of 300W and with 2 to 17 SLPM air flow.

An external thermocouple connection for high-precise close-loop control of the component/PCB during the rework process.

#### JTSE

Power Hot Air Station A high-powered hot air station capable of reworking all types of SMDs. It has a peak power of 700W and with 5 to 50 SLPM air flow.

An external thermocouple connection for high-precise close-loop control of the component/PCB during the rework process.

#### SRS

SMD Rework System SRS SMD Rework System provides full control over SMD rework processes.

RWS Rework Arm supports JTT Heater Hose Set, allowing **handsfree operation**.

PHSEK Preheater Set includes PHSE Preheater and PHSS PCB Support.





# JBC Hot Air Stations have the capability of **controlling precise temperature and airflow**







# **Automatic-Feed Stations**

Consistently dispense programmed amounts, ensuring uniform soldering joints

Makes soldering components easy, giving the operator one free hand for more stability in the soldering process

Work without interruptions makes the process more efficient

ALE

Automatic-Feed Soldering Station The ideal solution for the soldering process requiring high productivity.

It has a peak power of 150W. It features solder wire perforation, allowing better flux flow and outgassing.



SF Automatic Solder-Wire Feeder Station Allows feeding solder wire automatically from any position.

It features solder wire perforation, allowing better flux flow and outgassing.



**Heavy Duty Stations** 

Industrial equipment ready to work intensively

250 Watts peak power for high-thermal demands and prolonged soldering applications

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HDE Heavy Duty Soldering Station The most powerful soldering unit of the JBC Range. It has a peak power of 250W.

Used in production of solar panels, multi-layered circuits and components of large dissipation surfaces

#### HDEK

Heavy Duty Rework Station Designed to reduce the soldering time in applications that require a large amount of heat transfer. It has a peak power of 250W.



HT470

## **Preheaters**

Forget about thermal shock

Matchless reliability in temperature accuracy and control of the PCBA

#### PHXLEK

Preheater Set for PCBs up to 51 x 61 cm / 20 x 24" This is a complete system for preheating big-sized PCBAs such as communications boards, airplanes, etc. and ideal for repetitive soldering jobs.



#### PHBEK

Preheater Set for PCBs up to 36 x 28 cm / 14 x 11" The best solution to **rework medium** / large PCBAs, such as the ones commonly used in laptops or PCB panels.



#### PHSEK

Preheater Set for PCBs up to 13 x 13 cm / 5 x 5" Complete solution to rework small / medium PCBAs, such as the ones commonly used in electronics industries.

#### PHNEK

Preheater Set for PCBs up to 11 x 7 cm / 4 x 3" The best solution to rework small PCBAs, such as the ones commonly used in smartphones.



# Wire Stripper Stations

High-temperature wire stripping

Wire insulations made of thermostable materials such as Teflon\*, Kapton\*, silicone rubber, etc. from 40 to 14 AWG (0.08 to 1.63 mm / 0.003 to 0.064 in) with temperatures of up to 800°C / 1470°F

#### WSS

#### **High-Temperature Precision Wire** Stripper Station Its improved tweezer design makes it

a small, ergonomic, handy and very safe tool, preventing burns even when reaching very high temperatures.



## Accessories

Work faster, easier and safer with our variety of complements for soldering & desoldering



DPM Manual Paste Dispenser Precise dosage for solder paste, adhesive, solder flux, etc. - ideal for SMT rework.



**PSS Multiaxis Rotative PCB Support** with or without preheater.

## **Tip Cleaning Systems**

Invest your time in soldering, not cleaning

Clean the tip in less than a second. With automatic cleaners you **save** time and optimize production

A clean tip is always easier to tin, resulting in higher quality solder joints



#### CLMUP Automatic Tip Cleaner with Fiber Brushes (non-metal) Perform a thorough and gentle tip cleaning. Regular usage recommended to improve tip life.



**CLMS** Automatic Junior Tip Cleaner Improve thermal transfer of the tip in only 1 second. It fits in any work area thanks to its reduced size and is very easy to maintain.



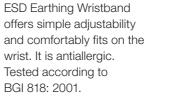
CL Manual Tip Cleaner A complete cleaning system with splashguard and antisplash membrane to keep the work area clean and free of solder particles.



TMS / TMB ESD Table Mats Protect the operator and equipment from static electricity discharges by draining the static electricity from objects placed on its surface.



#### TM50 ESD Earthing Wristband ESD Earthing Wristband offers simple adjustability and comfortably fits on the wrist. It is antiallergic. Tested according to





TWEEZERS for precision in electronics Thanks to the tip design, these are well suited, especially for SMT.



**CUTTERS** for electronics Full line designed according to ESD safety regulations.





Ensures fast and precise PCB handling in any position. Turn your PCB upside-down (180°) in one movement. Designed to simplify your work,



#### TM20

**ESD Spiral Earthing Cable** The spiral earthing cable has a length of 2.4 m / 94.49 in The electrical resistance is  $10^6 \Omega$  at each connector.



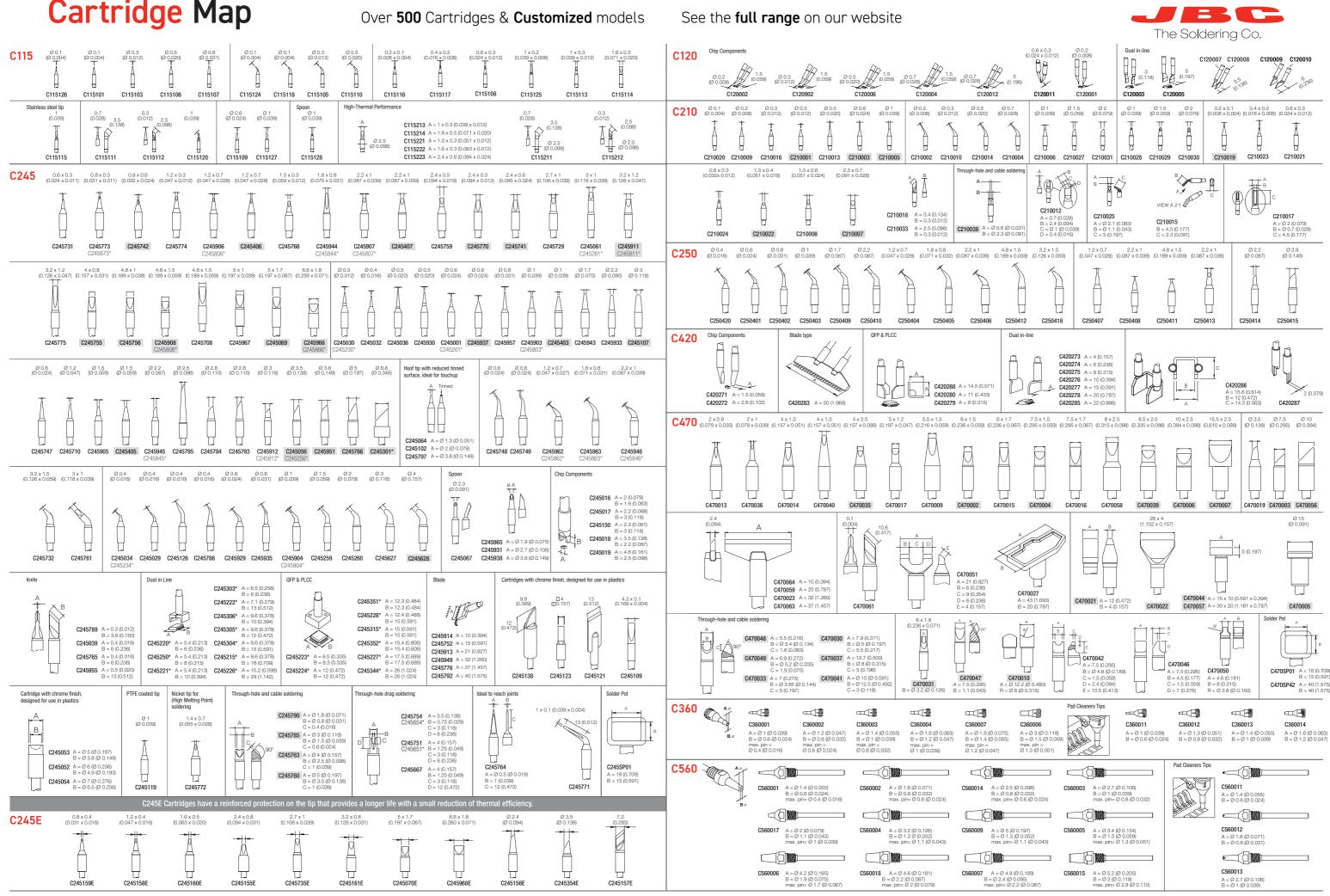
#### **TM21** ESD Earthing Cable The ESD earthing cable has a length of 4.5 m / 177.17 in and is suitable for ESD table mats and floor coverings.





PLIERS for electronics Suitable for a wide range of electronics applications. With an ergonomic design, soft grips and light weight.

### **Cartridge** Map



C000000 High Thermal Efficiency Cartridges: These are characterised by their optimised tip geometries which achieve improved thermal efficiencies of up to 40%. than normal cartridges for easier access to difficult-to-reach joint tridges are 20mm long





